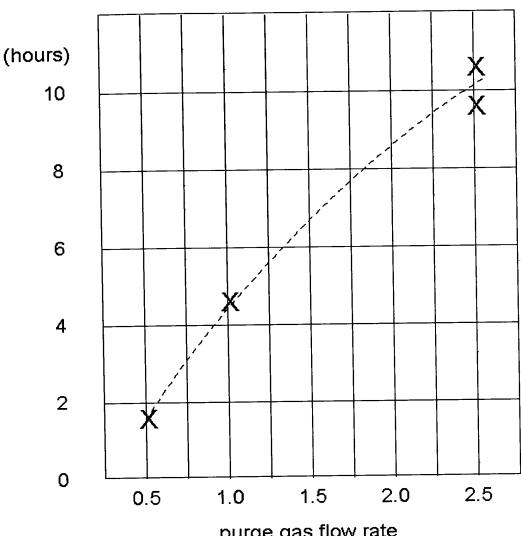
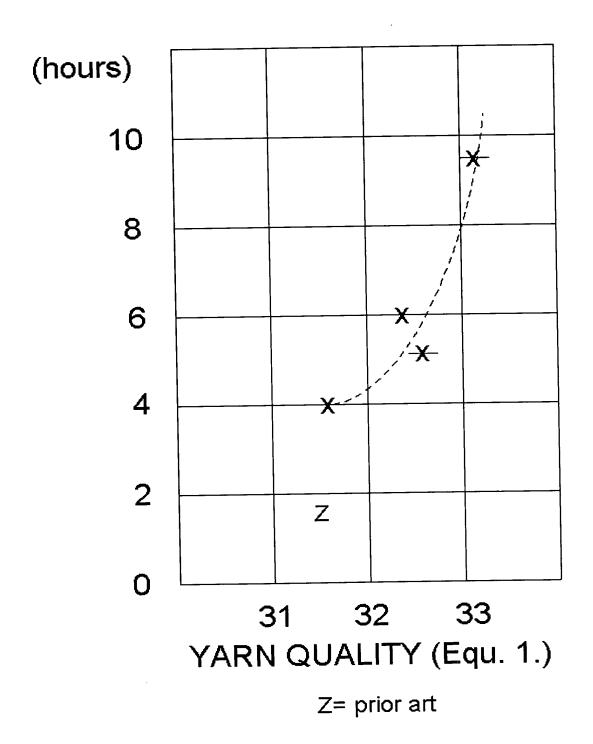
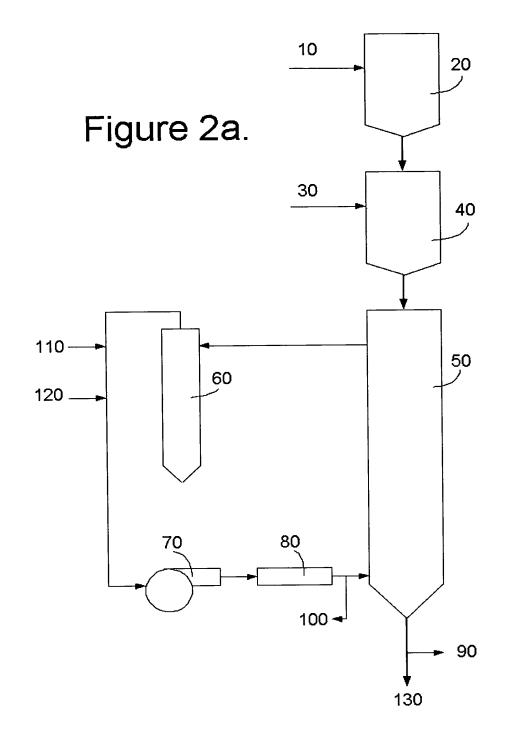
Figure1a.



purge gas flow rate (kg N₂/hour) per (kg polymer/hour)

Figure 1b.





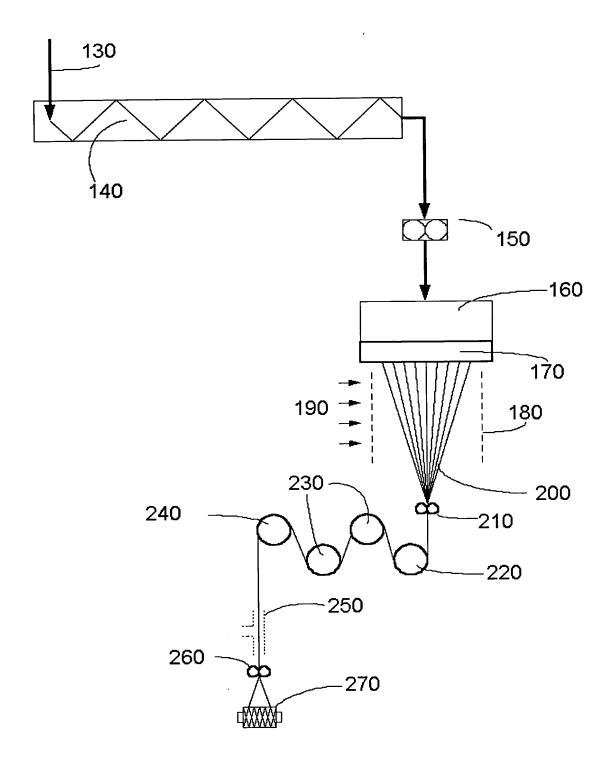


Figure 2b.

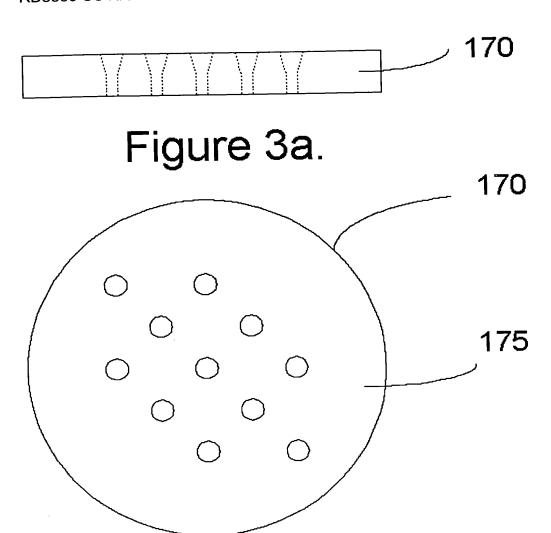


Figure 3b.